Biomimetic Composites: Inspiration to Application (a review)

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Eric N. Brown, SEM, June 7, 2005 , LAUR-05-4141



Outline

- Introduction to the SEM Biological Systems and Materials
 Technical Division
- "New Directions in Mechanics" *Mechanics of Materials* (2005)
- "The Future of Medicine: Biomaterials" *MRS Bulletin* (2000)
- Highlights of past and current work presented at SEM Biological Systems and Materials Technical Division:
 - Investigation of Organic Materials
 - Implant Materials
 - Inspiration
- Closing remarks





Your Technical Division

Biological Systems and Materials

- **TD Focus:** Investigations, including experimental, of biological and biologically inspired materials and systems, with an emphasis on structure, property and process relationships
- Officers
 - Chair: Dr. Eric N. Brown
 - Los Alamos National Laboratory
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Background

- The field of biological materials and systems is extensive, representing an interdisciplinary topic encompassing **mechanics**, materials science, and the breadth of engineering disciplines in conjunction with biology and medicine
- Within SEM this growing field resides in the Biological Materials and Systems Technical Division (TD), started as a series of sessions at the SEM annual meeting in Orlando, 2000
- This year: 4 sessions, 20 talks w/ 13+ topical talks in other sessions
- The growth of the field can be seen by its presence in the literature:
 - 111,822 publications "biological materials" (2000–2005)
 - 2,553 publications "biological composites" (2000–2005)
 - In both cases this is comparable the publications on these topics from 1950–1999
 - More than half-a-dozen journals specific to biological materials have been started in the last decade
 - Several broader journals—including *Experimental Mechanics*—publishing papers in the field
 - In December 2002 a special issue of *Experimental Mechanics* was published to focus on Biological and Biologically Inspired Materials





"New Directions in Mechanics" *

- Summary publication of the outcome from a US Department of Energy (DOE) sponsored workshop to "identify cutting-edge research needs and applications, enable by the application of theoretical and applied mechanics."
- Mechanics of Materials; Feb.-March 2005; vol.37, no.2-3, p.231-59
- <u>M.E. Kassner, S. Nemat-Nasser, Z. Suo</u>, G. Bao, J.C. Barbour, <u>L.C. Brinson</u>, <u>H.D. Espinosa</u>, H.J. Gao, S. Granick, P. Gumbsch, <u>K.S. Kim</u>, <u>W. Knauss</u>, L. Kubin, J. Langer, B.C. Larson, L. Mahadevan, A. Majumdar, S. Torquato, F. van Swol

<u>Underline</u> indicates author has published in *Experimental Mechanics* and/or participated in a SEM annual conference

- Three primary areas proposed:
 - 1. Self-assembly and fluidics
 - 2. Biological and bio-inspired mechanics
 - 3. Deformation and fracture





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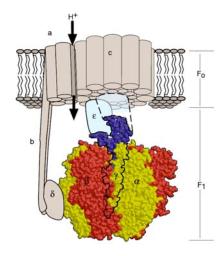


Biological and bioinspired mechanics *

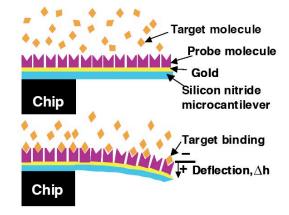
- Protein machines
- Mechanics based biomolecular recognition
- Flaw insensitive structural design
- Rheology of cytoskeletal assemblies



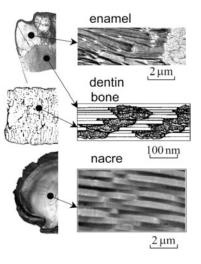
- Chemistry and mechanics
- Soft and hard



Energy transduction in the F1 motor of ATP synthase H. Wang and G. Oster *Nature* (1998)

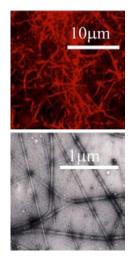


Bioassay of prostate-specific antigen (PSA) using microcantilevers G.H. Wu, R.H. Datar, *et al. Nature Biotechnology* (2001)



Materials become insensitive to flaws at nanoscale: Lessons from nature

H.J. Gao, B.H. Ji, et al. Proceedings of the National Academy of Sciences of the United States of America (2003)



Highly crosslinked microstructures result from actin and tight crosslinker scruin

New Directions in Mechanics

M.E. Kassner, et al. Mechanics of Materials (2005)



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Future directions *

- How to link from atomistic to micromechanisms in basic deformation modes and failure in nanostructured or biomaterials?
- How to combine atomistic, statistical and continuum approaches? For example, understanding protein folding and mis-folding; rheology of disordered networks. These problems involve coupling between multiple length and time scales.
- Development of new experimental techniques to accurately probe dynamical evolution of bionanomaterial response
 - improvement in temporal and spatial resolution (protein machine);
 - to discriminate single versus ensemble molecular events at surfaces/interfaces.
- Interconnection between experiment and theory/simulation is crucial to answering the open questions in nanobiomaterials.
- Nanomechanics at the interface between liquids and solids with biomolecules is critical for materials and mechanics research, especially for new biomaterials synthesis, friction and dissipation, and energy conversion.
- Possibility of fabrication and replication of nanostructures, e.g., using self-assembly.





"The Future of Medicine: Biomaterials"

- "Biomaterials is expected to become the dominant focus of materials research and that significant economic expansion will flow from this research."
- H.R. Piehler, **MRS Bulletin**; Aug 2000; v.25, no.8, p.67-70
 - When and how does it become prudent to substitute a new, potentially safer and/or more effective biomaterial or biomaterial fabrication process for an older, perhaps less safe one?
 - How should physicians and engineers divide their efforts between new device development and surveillance of existing devices, particularly over the long term?
 - How should the normal information flow and decision making between physicians and engineers be influenced, if at all, by legal, regulatory, and risk management concerns, particularly in the case of new biomaterials or biomaterial fabrication processes?
 - What roles should physicians and engineers play in formulating and communicating biomaterial risk information to patients, particularly risks associated with new biomaterials and biomaterial fabrication processes?
- Topics:
 - Orthopedic Implants
 - Regenerative Materials
 - Cardiovascular Stents
 - Nanotechnology in Medicine
 - Prosthetic Heart Valves
 - Cardiac Pacemakers
- The TD already has people working in most of these areas



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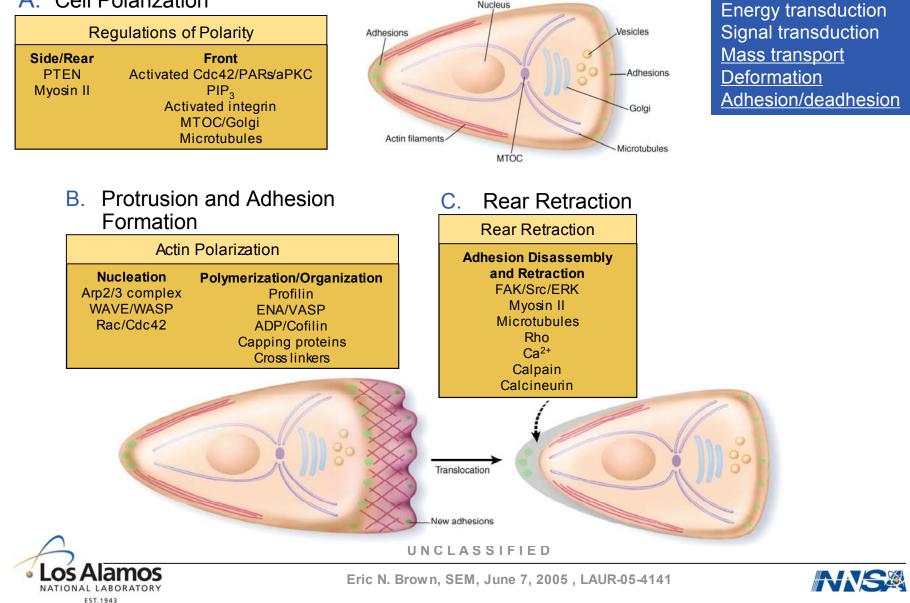


Nucleus

Taken from "A Workshop on New Directions in Mechanics" (2003)

Cell Migration *

A. Cell Polarization



Tissue Engineering Tools for Mechanical Modulation of Valvular Extracellular Matrix

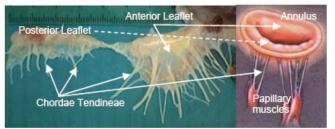


Figure 1: Normal mitral valve (left) cut open to show ventricular aspect and (right) closed position (right figure courtesy of Cochran, Kunzelman).

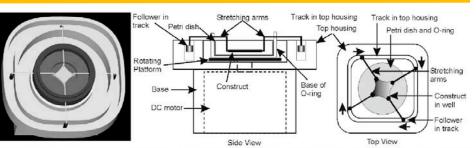


Figure 5: Diagram of the original design of the cyclic biaxial stretching device. Left: Pro-Engineer rendering. Center: side view. Right: top view. Note: the collagen holders and O-ring are not shown in detail, and the glass petri dish cover is not shown.

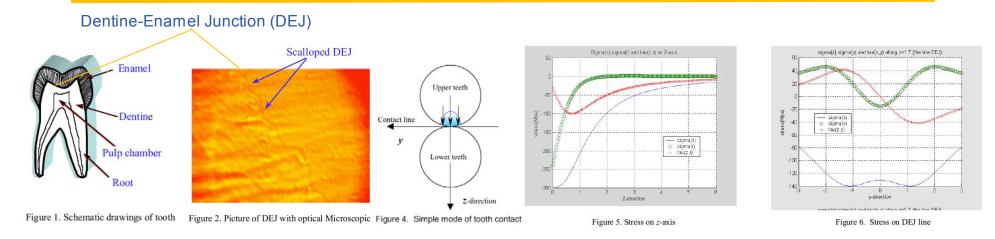
K. Jane Grande-Allen, Brian D. Lawrence, Vishal Gupta: *Rice University, Department of Bioengineering*

- Mechanical loading can induce remodeling of extracellular matrix components such as proteoglycans (PGs)
- In heart valves, PGs are produced by valvular interstitial cells during tissue development and remodeling
- PGs vary regionally and are altered in diseases such as myxomatous mitral valve degeneration
- To study loading effects on PG production by valvular cells, a bioreactor was designed to apply biaxial cyclic stretch to cells seeded within a collagen gel
- This device is easily sterilized, reusable, compact enough to fit into a lab incubator, and can provide a wide range of biaxial stretch magnitudes and cyclical stretch frequencies
- This device is being used to relate the type of loading experienced by valvular interstitial cells to the production of the PGs that can influence the tissue microstructure and mechanics





Mechanics of Materials Approach to Tooth Design



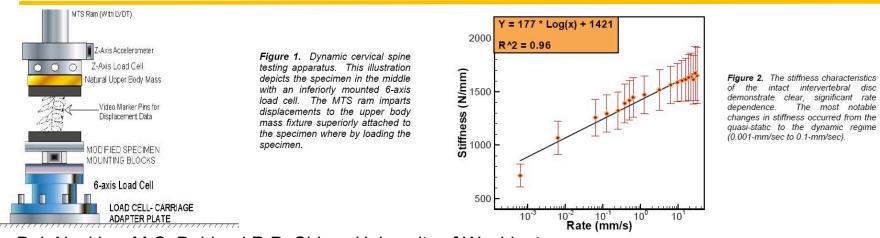
W. Du and J.D. Wood: Clemson University

- Teeth are amazingly complex in the design that have a lot of structural features such as the geometry, the contact surface, the orientation of dentin, the depth of enamel etc.
- All these features are strongly connected with mechanical properties of teeth to reach optimal results
- Fully understanding and analysis of these can aid in further designing restorative materials and composite materials
- The microstructure and macrostructure of tooth and its mechanical behavior under Hertz contact and with crack have been investigated, suggesting it is an optimal composite with high performance





Dynamic Response of the Intact and Prosthetic Intervertebral Disc



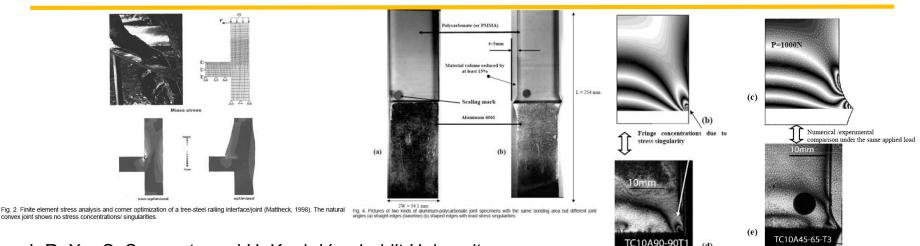
D.J. Nuckley, M.C. Dahland R.P. Ching: University of Washington

- Currently, most data on the cervical spine consists of quasi-static mechanical properties in spite of the dynamic nature of spinal loading *in vivo*.
- The dynamic response of the natural intervertebral disc, a prosthetic (replacement) disc, and spinal fusion (the current treatment) have been tested dynamically.
- Specimens were preconditioned, and a displacement controlled (0.25 mm) sinusoidal frequency sweep was imparted on the specimens from 15 Hz to 80 Hz using 2.5 Hz increments.
- Dynamic tests exhibited a logarithmically increasing stiffness with increasing frequency.
- Further, the intact, prosthetic, and fused cases exhibited dynamic stiffness, hysteresis, and damping characteristics which were interdependent.
- This research indicates that understanding the dynamic response of biologic tissues is imperative in the design of replacement materials.





A Novel Dissimilar Material Joint Inspired from Tree Mechanics



L.R. Xu, S. Sengupta and H. Kuai: Vanderbilt University

- An integrated experimental and numerical investigation was conducted for removing the free-edge stress singularities in dissimilar material joints
- A convex interface/joint design, inspired by the shape and mechanics of trees, allows for least stress singularities at bi-material corners for most engineering material combinations
- In-situ photoelasticity experiments on convex polycarbonate-aluminum joints showed that the freeedge stress singularity was successfully removed
- The new design not only improves the static load transfer capacity of dissimilar material joints, but also yields more reasonable interfacial tensile strength evaluation
- For convex polycarbonate-aluminum and PMMA-aluminum joint specimens, the ultimate tensile load increased up to 81% while the total material volume reduced by at least 15% over that of traditional butt-joint specimens with severe free-edge stress singularities





Self-Healing Polymers

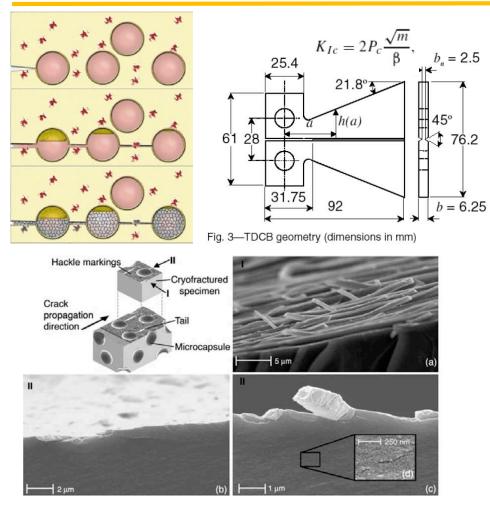


Figure 10 Scanning electron micrographs of cryofractured specimen as viewed from: (a) perpendicular to crack propagation and (b–d) opposite tc: the direction of crack propagation. Subsurface cracks forming hackle markings are shown in (b) and (c). Microcracks are shown in (d).

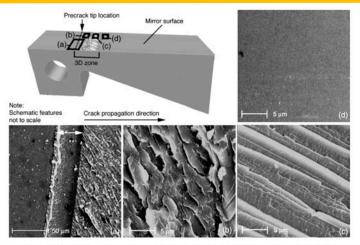


Figure 7 Scanning electron micrographs of fracture plane in neat epoxy: (a) Precrack (tip location and 37.2 f am plastic zone denoted by arrow, (b) hackle markings following plastic zone, and (c) transition zone from hackle marking to mirror fracture surface, and (d) Mirror surface of brittle fracture plane extending the length of the specimen. Note: The crack propagation is from left to right in all images.

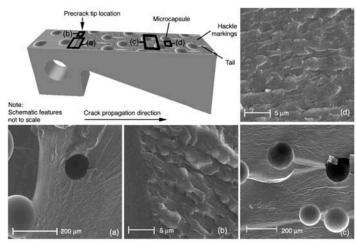


Figure & Scanning electron micrographs of fracture plane in epoxy with 11 vol% 180 µm UF microcapsules: (a) precrack tip in the presence of microcapsules lacking a defined plastic zone (b) (c) tails in the wake of microcapsules and (d) hackle marking presence 30 mm from precrack tip Note: The crack propagation is from left to right in all images.

Brown, Sottos, White Exp. Mech. (2002)

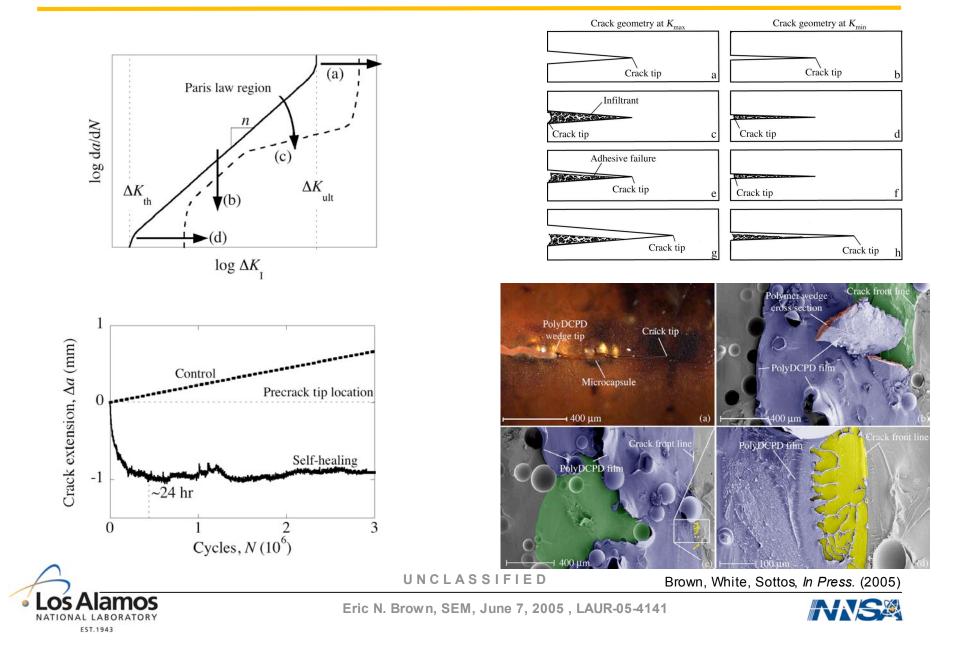
Brown, White, Sottos, J. Mater. Sci. (2004)



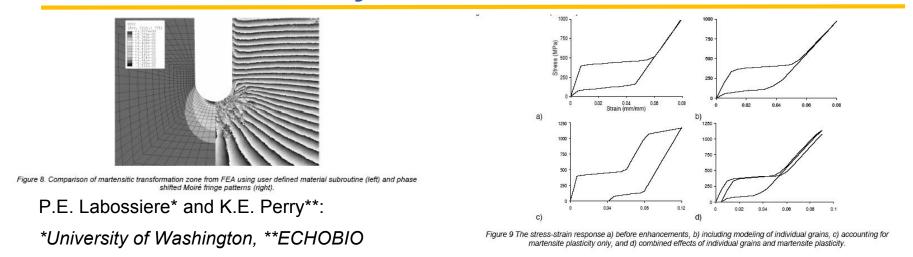
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Fatigue of a Self-Healing Polymer Composite



Stochastic and Multiscale Modeling for Superelastic NiTi Device Reliability



- Over the past several years, NiTi alloys in both the shape memory and superelastic form have seen a tremendous increase in applications, which exploit the materials' ability to repeatedly recover inelastic strains up to 8 percent.
- Despite the current understanding of the relationship between the deformation modes and the transformations in NiTi, there is still not e a clear understanding of the fracture processes influencing fatigue limits.
- Research methodology have been developed to accurately obtain calibrated material constitutive relations and characterize the effects of the polycrystalline nature and grain size.
- A combination application of texture mapping, full-field strain measurements using Moire interferometry, and stochastic finite element modeling applied at different length scales have been employed.
- Effects of localized stress raisers such as notches and individual grains have been investigated, and the implications for medical device reliability have been discussed.





PTFE for Bioimplentation: Introduction

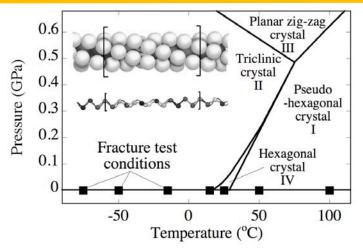
- PTFE (CF₂-CF₂) is semi-crystalline, with its linear chains forming complicated phases near room temperature and ambient pressure
- PTFE possesses a combination of desirable chemical and physical properties including:
 - excellent thermal stability
 - chemical resistance
 - dielectric properties
 - extremely low coefficient of friction
- Failure sensitive applications of PTFE include:
 - surgical implants
 - total hip replacement (THR) (replaced w/ UHDPE)
 - pins in joint reconstructions
 - ossicular chain reconstructions
 - orbital floor reconstructions
 - aerospace components
 - motor seals
 - barriers for hazardous chemicals



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Brown & Dattelbaum, Polymer 46 (2005) p. 3056

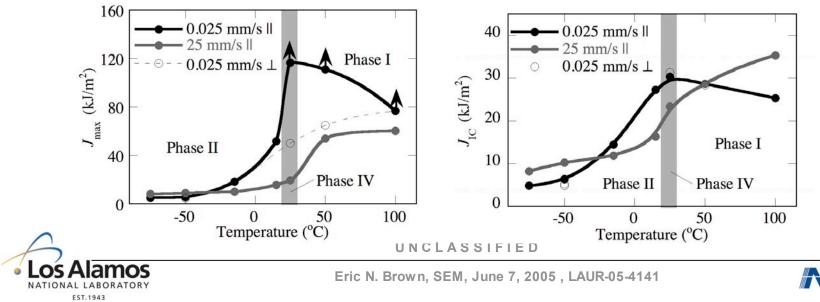




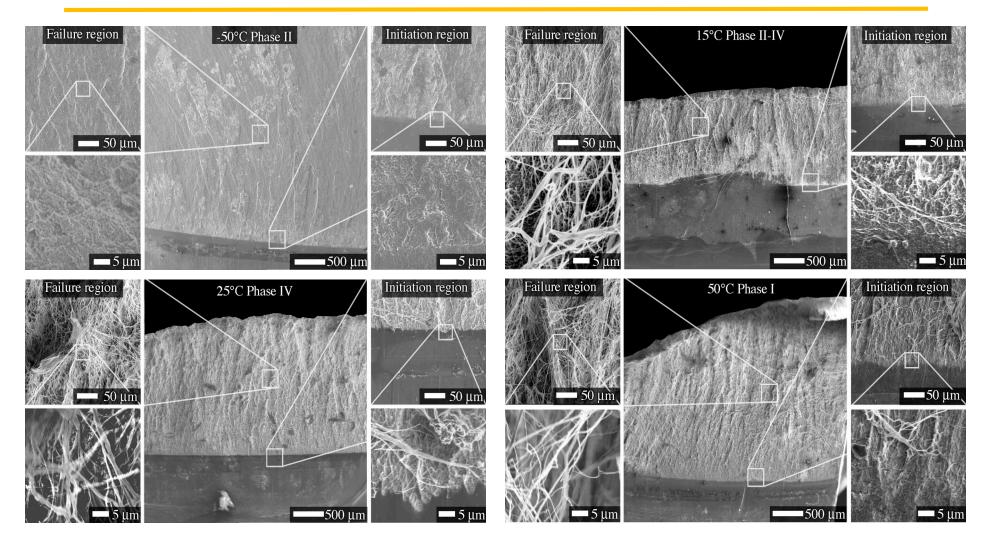
- This study focuses on PTFE 7C:
 - Molding powder (DuPont) is pressed and sintered by Balfor Industries according to the ASTM standard ASTM-D-4894-98a
 - Molding powder has the unique feature of consisting of small (~20 μm) irregularly shaped, fibrous particles
 - Molding powder is ~85% crystalline (by density)
 - Pressed PTFE is ~53% crystalline (by density)

PTFE for Bioimplentation: Dependence of J on Temperature (Phase)

- Both J_{max} and J_{IC} exhibit strong dependence on temperature (phase) and rate
- J_{IC} is nominally dependent on sample orientation
- J_{max} is strongly dependent on sample orientation
- Crack propagation parallel to the pressing direction shows a much larger resistance to Crack propagation orthogonal to the pressing direction



PTFE for Bioimplentation: Fracture Morphology





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Closing Remarks

- The biological world has evolved a diverse array of structures and materials that offer unique and desirable properties of significant interest to the engineering world
- By nature of the processes by which plants and animals form their structures, the resulting materials are often composites; as typified by nacre and wood
- Starting as early as the 1980s, researchers sought means to artificially manufacture biological composite materials that could be introduced into living organisms to replace damaged tissues, this is becoming one of major future areas for mechanics
- The field of biological materials and systems is extensive, representing an interdisciplinary topic encompassing **mechanics**, materials science, and the breadth of engineering disciplines in conjunction with biology and medicine
- The Biological Materials and Systems TD has a strong base in most of the developing areas of Biological Materials and Systems and bring a strong background of classical mechanics to:
 - Investigation of Organic Materials
 - Implant Materials
 - Inspiration
- TD meeting at 4pm in the Medford Room





Abstract

The biological world has evolved a diverse array of structures and materials that offer unique and desirable properties of significant interest to the engineering world. By nature of the processes by which plants and animals form their structures, the resulting materials are often composites; as typified by nacre and wood. Starting as early as the 1980s, researchers sought means to artificially manufacture biological composite materials, such as bone, that could be introduced into living organisms to replace damaged tissues. Efforts to precisely recreate biological materials lead engineers to view the biological world as a source of inspiration. The Society for Experimental Mechanics formed the Biological Materials and Systems Technical Division to investigate biological and biologically inspired materials and systems, with an emphasis on structure, property, and process relationships. This paper provides a overview of biomimetic composites and the lessons learned by taking inspiration from biology. Recent successful applications of biomimetic composites have included such topics as self-healing polymers, micro air vehicles, and structural design for reduced local stresses.

• LAUR-04-7184





Biomimetic Composites: Inspiration to Application

E.N. Brown Materials Science and Technology Division, Los Alamos National Laboratory, Los Alamos, MS E544 NM 87545, USA

ABSTRACT

The biological world has evolved a diverse array of structures and materials that offer unique and desirable properties of significant interest to the engineering world. By nature of the processes by which plants and animals form their structures, the resulting materials are often composites; as typified by wood and nacre. Starting as early as the 1980's, researchers sought means to artificially manufacture biological composite materials, such as bone, that could be introduced into living organisms to replace damaged tissues. Efforts to precisely recreate biological materials lead engineers to view the biological world as a source of inspiration. The Society for Experimental Mechanics formed the Biological Materials and Systems Technical Division to investigate biological and biologically inspired materials and systems, with an emphasis on structure, property, and process relationships. This paper provides an overview of biomimetic composites have included such topics as self-healing polymers, micro air vehicles, and structural design for reduced local stresses.

1. INTRODUCTION

The field of biological materials and systems is extensive, representing an interdisciplinary topic encompassing mechanics, materials science, and the breadth of engineering disciplines in conjunction with biology and medicine. Within the Society for Experimental Mechanics (SEM) this growing field resides in the Biological Materials and Systems Technical Division (TD), started as a series of sessions at the SEM annual meeting in Orlando, 2000. The growth of the field can be seen by its presence in the literature. Searches on "biological materials" and the subset of "biological composites" show 111,822 and 2,553 manuscripts respectively from 2000–2005, comparable to the number of publications on these topics from 1950–1999. More than half-a-dozen journals specific to biological materials have been started in the last decade, with several broader journals—including *Experimental Mechanics*—publishing papers in the field. In December 2002 a special issue of *Experimental Mechanics* was published to focus on Biological and Biologically Inspired Materials [1–7], exemplifying the breadth of research encompassed by the biomaterials field. While the broad interdisciplinary nature [8] of the biomaterials field has generated numerous highly specialized subfields, this paper focuses on three major areas research: organic materials, materials intended for introduction into biological systems, and materials inspired by nature.

2. INVESTIGATION OF ORGANIC MATERIALS

The quality of our natural tissue is often a governing factor in our quality of life. While our health has historically been the focus of the medical profession, characterization and modeling of biological tissue's mechanical constitutive response has proven to yield insight into the correlation of function with the structure of biological materials. Recent investigations with the application of mechanics to specific responses of human tissue for health purposes have ranged from the modeling of aortic valve incompetence brought on by Marfan syndrome [9] to correlation of pelvis fracture load with bone mineral density [10]. Biological tissues are generally composites with structural and compositional variations on length scales from nano- to meso-. Biomaterials commonly exhibit a complicated constitutive response arising from local variations in material composition and intricate hierarchical structures. More general studies have focused on the quasi-linear viscoelastic behavior of the human periodontal ligament [11], the bending response of auricular and costal cartilage, [12] and the anisotropy of cortical bone [13]. Merging of mechanics with anatomy and medicine has been able to generate critical data for understanding the force experienced during automotive accidents [14,15] and sports injuries [16], resulting in safer vehicles and equipment.

The growth processes of organic systems form complex soft and hard tissue composite materials. On the macro scale these materials are complex organic fiber/matrix composites. Soft tissues, such as muscle, are formed from elastin and collagen fibers within a cellular matrix [17]. Collagen is a helical protein formed from inelastic tropocollagen molecules

consisting of glycine, proline, hydroproline and other amino acids. These helices are on the order of 0.3 µm in length and 1.5 nm in diameter with a pitch of 0.27 nm [18]. The tropocollagen molecules are built up in a multi length scale composite from nano-, through micro-, and into meso-scale structure. The molecular helices are aligned form microfibrils, which are subsequently organized in parallel to form 50 nm diameter collagen fibrils. The fibrils then twist together to form collagen strands [19]. Molecular cross-linking at each length scale generates high tensile strength [20]. Elastin is similarly formed to collagen but the amino sequence is primarily glycine, alanine and serine and lacks collagen's repetitive sequencing resulting in elastic fibers [20]. Cancellous bone and cortical bone are the two most important naturally occurring forms of bone. Cancellous bone is a nominally isotropic porous material, while cortical bone is highly anisotropic with reinforcing structures along its loading axis [18]. These hard tissues are formed from collagen fibers, hydroxyapatite (HA), ground substance, and water. Collagen fibers provide the framework and architecture of bone with HA particles between the fibers and matrix of the ground substance (proteins, polysaccharides and mucopolysaccharides). The collagen in bone has a similar microfibril structure as soft tissue with the addition of intre- and intra-fibril HA crystallites (20–40 nm in length by 5 nm thick) oriented along fibril [21,22], with the microfibrils either forming an immature woven or more mature lamellar bone structure [23]. Bone exhibits a wide range of constitutive responses due to the various microstructures of cancellous and cortical bone.

Other complex biological materials such as wood or nacre have similar hierarchical structures. In wood, the cell walls consist of 2.5 nm diameter crystalline cellulose nanofibrils embedded in an amorphous hemicellulose-lignin matrix. The nanofibrils are organized in several layers with helically aligned cellulose around the cell [24]. The helical structure—a function of angle and right handed, left handed, or crossed lamellae structure—varies by species and dictates the constitutive response [25]. At the cellular level wood is built up by tube-shaped cells oriented roughly parallel to the branch axis. Nacre on the other hand is hierarchical structure created by a process of biomineralization [26,27]. The abalone provides an organic material guide for nucleation of calcium carbonate. By controlling the precise crystal polytypes and growth habits the abalone creates a brick-and-mortar architecture with a repeat scale ~250 nm x 10 μ m with a strength far exceeding that of inorganic calcium carbonate [28,29]. Unlike classic engineering materials that adopt highly homogeneous structures, or even classic composites that have a defined unit cell, these biocomposites have highly tailored structures to suit the needs of the organism.

3. IMPLANT MATERIALS

Inplant materials, like the organic materials they are designed to replace, frequently exhibit complicated constitutive responses. Since organic tissues perform specific mechanical functions in vivo, it is critical that the replacement biomaterials mimic the native material's constitutive response in order to reestablish mechanical functions. Moreover, whenever an artificial material is implanted into a living organism it will exhibit some reaction with the host tissues. When considering possible implant materials it is important to consider both the possible toxic or other harmful effects of the biomaterial on the host organism and the possible degradation of the implant leading to loss of functionality. The introduction of foreign materials in the form of implants is not new and parallels the evolution medicine. The ancient Romans, Chinese, and Aztecs used gold for rudimentary dental implants, while more recently Europeans and Colonial Americans used wood and ivory. By the midnineteenth century surgeons were attempting more invasive repair of the human body employing foreign materials. In 1890, the German surgeon T. Gluck employed ivory for arthroplasty implants [30]. The first metal prostheses were fabricated from Vitallium (a cobalt-chromium molybdenum alloy) in the late 1930's and used until 1960 when harmful corrosive effects where observed [31]. Numerous metals, polymers, and ceramics have been applied to implants to replace damaged or diseased parts of the anatomy, to aid in healing, to improve function of an organ, or to correct deformities [31]. Most biomaterials for implants have undergone long case studies and are regulated by the Food and Drug Administration (FDA) in the United States and ISO 10993 in Europe. As a result there is generally more focus on working with existing materials rather than developing new ones.

Selection of biomaterials for implants requires a balance of mechanical properties, inert response in vivo, and availability. An example of this balance occurred in the choice of polymer socket lining for the total hip replacement (THR). The THR is one of the most mechanically demanding implants, consisting of a polymer lining at the sliding interface between the prosthetic femoral head and socket. Early applications utilized polytetrafluoroethylene (PTFE) [32], commonly known as Teflon®, for the lining due to its strength and low sliding resistance. Although PTFE has excellent biocompatibility, it exhibits a low wear behavior and the resulting wear debris irritates the surrounding tissue. As a result THR implants now use ultra-high molecular weight polyethylene (UHMWPE) [33]. However, PTFE continues to be widely used for implants, including ball-and-socket joint reconstructions such as the temporomandibular joint [34-36], ossicular chain reconstructions [37-39], and orbital floor reconstructions [40,41]. Recent work on PTFE by the author has focused on the fracture behavior of PTFE [42] and the effect of crystalline content [43]. Several recent studies have focused on the mechanical behavior of bone cements [44-46] and the nickel-titanium shape memory metal Nitinol (NiTi) [47-49]. Bone cement materials have long been employed for affixing implants and are now considered promising osteoconductive substitutes for bone grafts. These cements are similar to acrylic cements with a range of fillers such as monocalcium phosphate, tricalcium phosphate and calcium carbonate. As an implant material the shape memory function of Nitinol provides the ability to prepare functional implants that are activated at body temperature, while its superelasticity withstand the large deformation required for implants such as stents better than conventional metals.

4. INSPIRATION

Constitutive behavior can also provide insight into the structure and functionality of biological materials. This provides unique insight into the correlation of function with structure that can lead to new advances in the development of engineered materials for nonbiological applications, i.e. bioinspired materials. Inspiration can come in many forms ranging from suggestions for specific microstructures to mimic, such those found in nacre for improved fracture resistance, to philosophies for design. Historically structural design has focused on homogeneous materials that are stiff, so as to deform little under imposed loads, and strong to withstand the high stresses that consequently arise under imposed displacements. Biology on the other hand tends to cultivate structures that posses a combination of strength and stiffness such that select deformation is possible to prevent large loads. Recent efforts have been made to understand the response biological systems to alleviate stress concentrations. This is achieved by both functional gradation of the materials constitutive response [50] and by adopting a geometry that minimizes points of stress singularity [51,52]. The heterogeneity of organic structure also facilitates complex interfaces, which can be used to design structures with directional strength and stiffness or multifunctional structures [53].

In addition to the challenge of recreating the complex configurations of natural structure, attempts to develop synthetic replicas have struggled to capture nature's ability to evolve and heal. With the exception of nerve tissues, all natural tissues are able to remodel due to change in its environment or to regenerate in response to damage. Processes of external intervention have been developed that can provide excellent recovery of structural integrity [54], but by definition they require user input. To counter this, a polymer composite material inspired by biological systems in which damage triggers an autonomic healing response has been developed that can heal itself when cracked [2,55]. The self-healing concept uses an epoxy matrix composite, which incorporates a microencapsulated [56] healing agent that is released upon crack intrusion. Polymerization of the healing agent is triggered by contact with an embedded catalyst. Once healed, the self-healing polymer exhibits the ability to recover as much as 90% of its virgin fracture toughness. Further work on this self-healing polymer has shown that the addition of DCPD-filled urea-formaldehyde (UF) microcapsules yields up to 127% increase in fracture toughness and induces a change in the fracture plane morphology to hackle markings [57]. Moreover, embedding the catalyst in wax microspheres has been demonstrated to provide superior healing efficiency with dramatically reduced catalyst concentrations [58].

5. CONCLUSIONS

The biological world has evolved a diverse array of structures and materials that offer unique and desirable properties of significant interest to the engineering world. The local variations in material composition and the intricate hierarchical structures of organic materials result in complicated constitutive responses. Characterizing and understanding these responses impact the field of medicine and provide inspiration for new materials and new areas of study. The unique requirements associated with implants provide opportunities to develop new materials and structures, and employ existing materials to new problems. By it nature the study of biomaterials requires an interdisciplinary approach encompassing mechanics, materials science, and the breadth of engineering disciplines in conjunction with biology and medicine. The membership of the Society for Experimental Mechanics, through the Biological Materials and Systems Technical Division, has embraced the opportunity to take on a central role in developing this new field as evidenced by the many publications referenced here.

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